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Agrément Certificate
13/5082
Product Sheet 2

BAUMIT EXTERNAL WALL INSULATION SYSTEMS

BAUMIT MINERAL WOOL EXTERNAL WALL INSULATION SYSTEM

This Agrément Certificate Product Sheet(1) relates to the Baumit Mineral Wool External Wall Insulation System, comprising mineral wool fibre (MW) insulation slabs, mechanically fixed, with supplementary adhesive, a reinforced basecoat and render finishes. The system is suitable for use without height restrictions, on the outside of external masonry or concrete walls in new or existing domestic and non-domestic buildings.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

KEY FACTORS ASSESSED

Thermal performance — the system can be used to improve the thermal performance of external masonry or concrete walls and can contribute to satisfying the requirements of the national Building Regulations (see section 6).

Strength and stability — the system can be designed to resist the wind loads experienced for a particular location and has adequate impact resistance. The impact resistance is dependent on the system chosen (see section 7).

Behaviour in relation to fire — the system has an A2-s1, d0 reaction to fire classification in accordance with BS EN 13501-1 : 2007 (see section 8).

Condensation — the system can contribute to limiting the risk of interstitial and surface condensation (see section 11).

Durability — when installed and maintained in accordance with the Certificate holder's recommendations and the terms of this Certificate, the system will remain effective for at least 30 years (see section 13).

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

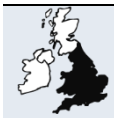
Date of Second issue: 10 December 2021

Originally certificated on 27 January 2014

Hardy Giesler
Chief Executive Officer

Regulations

In the opinion of the BBA, the Baumit Mineral Wool External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	**A1**	**Loading**
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.12 of this Certificate.
Requirement:	**B4(1)**	**External fire spread**
Comment:		The system is unrestricted by this Requirement. See sections 8.1 to 8.4 of this Certificate.
Requirement:	**C2(b)**	**Resistance to moisture**
Comment:		The system can provide a degree of protection against rain ingress. See section 10.1 of this Certificate.
Requirement:	**C2(c)**	**Resistance to moisture**
Comment:		The system can contribute to minimising the risk of interstitial and surface condensation. See sections 11.2 and 11.4 of this Certificate.
Requirement:	**L1(a)(i)**	**Conservation of fuel and power**
Comment:		The system can contribute to satisfying this Requirement. See sections 6.1 and 6.2 of this Certificate.
Regulation:	**7(1)**	**Materials and workmanship**
Comment:		The system is acceptable. See section 13.1 and the *Installation* part of this Certificate.
Regulation:	**7(2)**	**Materials and workmanship**
Comment:		The system is unrestricted by this Regulation. See sections 8.1 to 8.4 of this Certificate.
Regulation:	**26**	**CO_2 emission rates for new buildings**
Regulation:	**26A**	**Fabric energy efficiency rates for new dwellings (applicable to England only)**
Regulation:	**26A**	**Primary energy consumption rates for buildings (applicable to Wales only)**
Regulation:	**26B**	**Fabric performance values for new dwellings (applicable to Wales only)**
Comment:		The system can contribute to satisfying these Regulations, however, compensating fabric/services measures may need to be taken. See sections 6.1 and 6.2 of this Certificate.

The Building (Scotland) Regulations 2004 (as amended)

Regulation:	**8(1)(2)**	**Durability, workmanship and fitness of materials**
Comment:		The system can contribute to a construction satisfying this Regulation. See sections 12 and 13.1 and the *Installation* part of this Certificate.
Regulation:	**9**	**Building standards applicable to construction**
Standard:	1.1	Structure
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.12 of this Certificate.
Standard:	2.6	Spread to neighbouring buildings
Comment:		The system is unrestricted by this Standard, with reference to clauses 2.6.4(1)(2), 2.6.5(1) and 2.6.6(2). See sections 8.1 to 8.4 of this Certificate.

Standard:	2.7	Spread on external walls
Comment:		The system is unrestricted by this Standard, with reference to clause 2.7.1[(1)(2)]. See sections 8.1 to 8.4 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The system can contribute to a construction satisfying this Standard, with reference to clauses 3.10.1[(1)(2)] and 3.10.2[(1)(2)]. See section 10.1 of this Certificate.
Standard:	3.15	Condensation
Comment:		The system can contribute to satisfying this Standard, with reference to clauses 3.15.1[(1)(2)], 3.15.4[(1)(2)] and 3.15.5[(1)(2)]. See sections 11.3 and 11.4 of this Certificate.
Standard:	6.1(b)	Carbon dioxide emissions
Standard:	6.2	Buildings insulation envelope
Comment:		The system can contribute to satisfying these Standards, with reference to clauses (or parts of) 6.1.1[(1)], 6.1.2[(1)(2)], 6.1.3[(1)(2)], 6.1.6[(1)], 6.1.10[(2)], 6.2.1[(1)(2)], 6.2.3[(1)], 6.2.4[(2)], 6.2.5[(2)], 6.2.6[(1)], 6.2.7[(1)], 6.2.8[(2)], 6.2.9[(1)(2)], 6.2.10[(1)], 6.2.11[(1)], 6.2.12[(2)] and 6.2.13[(1)(2)]. See sections 6.1 and 6.2 of this Certificate.
Standard:	7.1(a)(b)	Statement of sustainability
Comment:		The system can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting the bronze level of sustainability as defined in this Standard. In addition, the system can contribute to a construction meeting a higher level of sustainability as defined in these Standards with reference to clauses 7.1.4[(1)(2)] [Aspect 1[(1)(2)] and 2[(1)]], 7.1.6[(1)(2)] [Aspect 1[(1)(2)] and 2[(1)]] and 7.1.7[(1)(2)] [Aspect 1[(1)(2)]]. See section 6.1 of this Certificate.
Regulation:	**12**	**Building standards applicable to conversions**
Comment:		All comments given for this system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1[(1)(2)] and Schedule 6[(1)(2)].

(1) Technical Handbook (Domestic).
(2) Technical Handbook (Non-Domestic).

The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	**23**	**Fitness of materials and workmanship**
Comment:		The system is acceptable. See section 13.1 and the *Installation* part of this Certificate.
Regulation:	**28(b)**	**Resistance to moisture and water**
Comment:		The system provides a degree of protection against rain ingress. See section 10.1 of this Certificate.
Regulation:	**29**	**Condensation**
Comment:		The system can contribute to minimising the risk of interstitial condensation. See section 11.4 of this Certificate.
Regulation:	**30**	**Stability**
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.12 of this Certificate.
Regulation:	**36(a)**	**External fire spread**
Comment:		The system is unrestricted by this Regulation. See sections 8.1 to 8.4 of this Certificate.
Regulation:	**39(a)(i)**	**Conservation measures**
Regulation:	**40**	**Target carbon dioxide emission rate**
Comment:		The system can contribute to satisfying these Regulations. See sections 6.1 and 6.2 of this Certificate.

Construction (Design and Management) Regulations 2015
Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 3 *Delivery and site handling* (3.1) and 12 *Maintenance and repair* of this Certificate.

Additional Information

NHBC Standards 2021

In the opinion of the BBA, the Baumit Mineral Wool External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Part 6 *Superstructure (excluding roofs),* Chapter 6.9 *Curtain walling and cladding*.

Technical Specification

1 Description

1.1 The Baumit Mineral Wool External Wall Insulation System comprises mineral wool insulation slabs mechanically fixed to the external masonry wall, with supplementary adhesive (ensuring a minimum 40% coverage of adhesive). The slabs are faced with a glass-fibre reinforced basecoat, primer coat and render finishes (Figure 1). After the insulation slabs have been secured to the wall with insulation adhesive and the required number of mechanical fixings, the basecoat is trowel-applied over the slabs, followed by the reinforcing mesh. After the basecoat has fully cured, the primer and finishes are applied in accordance with the Certificate holder's installation instructions and this Certificate.

1.2 The system comprises the following components:

Adhesive (supplementary)

- Baumit StarContact — factory-prepared cementitious powder, with silica and limestone, dispersion powder and additives, applied to a thickness of 5 to 6 mm. Supplied as a powder requiring 6 to 7 litres of clean water per 25 kg bag, with a coverage of 4.5 to 5.5 kg·m^{-2}
- Baumit StarContact White — factory-prepared cementitious powder, with silica sand and limestone and additives, applied to a thickness of 5 to 6 mm. Supplied as a powder requiring 6.8 litres of clean water per 25 kg bag, with a coverage of 4 to 5 kg·m^{-2}.

Insulation(1)

- Rockwool Dual Density slabs — rock mineral wool slabs available in sizes of 1200 by 600 mm and in thicknesses between 60(2) and 250 mm (in increments of 10 mm), with a maximum density of 160/110 kg·m^{-3} (outer/inner layers) a minimum compressive strength of 20 kN·m^{-2} and a minimum tensile resistance perpendicular to the faces of 10 kN·m^{-2}. Slabs are manufactured to comply with BS EN 13162 : 2012.

(1) For the declared thermal conductivity value (λ_D), see section 6.1.
(2) Insulation thicknesses of 20, 30, 40 and 50 mm are also available, which would generally be used in reveals.

Mechanical fixings

Mechanical fixings(1) — fixing anchors with various lengths to suit the substrate and insulation thickness, approved and supplied by the Certificate holder, and selected from:

- Ejot Ejotherm STR U and STR U 2G — polyethylene anchor sleeve with galvanized or stainless steel screws
- Hilti ETICS-Anchor D-FV and D-FV T 8ST — polypropylene anchor sleeve with galvanized or stainless steel screws
- Hilti SD-FV 8 — polypropylene anchor sleeve with galvanized steel screws (used only with insulation greater than 100 mm)

- Hilti XI-FV and SX-FV — polypropylene anchor sleeve with galvanized or stainless steel screws
- Koelner TFIX 8S and TFIX 8ST — polypropylene anchor sleeve with electrogalvanized, galvanized or stainless steel expansion screws
- Fischer Termoz 8 U and 8 N — polypropylene anchor sleeve with galvanized steel screws

(1) Other fixings may be used provided it can be demonstrated that they have equal or higher pull-out resistance, plate diameter, plate stiffness and load resistance of anchor plate characteristics.

Basecoat

- Baumit StarContact — a factory-prepared cementitious powder, with silica sand and limestone, dispersion powder and additives. Supplied as a powder requiring 6 litres of clean water per 25 kg bag, and applied to a thickness of 4 to 5 mm in two layers, at a coverage of 6 to 8 $kg \cdot m^{-2}$.
- Baumit StarContact White — factory-prepared cementitious powder, with silica sand and limestone, dispersion powder and additives. Supplied as a powder requiring 6.8 litres of clean water per 25 kg bag applied to a thickness of 6 to 8 mm in two layers, at a coverage of 4 to 5 $kg \cdot m^{-2}$.

Reinforcement

- Standard Reinforcing Mesh — one-metre wide alkali-resistant glass-fibre mesh, with a nominal weight of 160 $g \cdot m^{-2}$ and a grid size of approximately 4.0 by 4.0 mm.

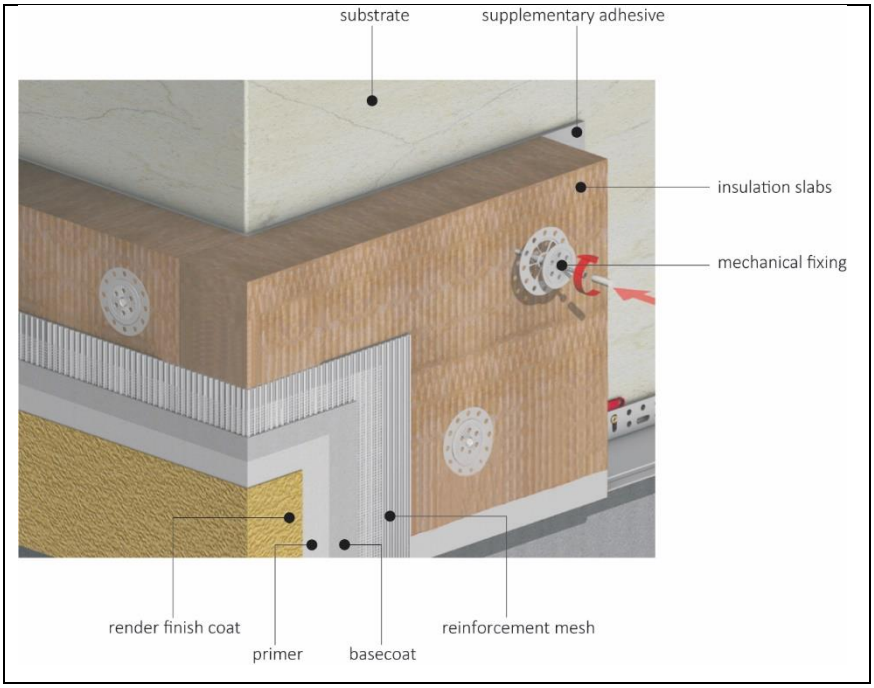
Primer

- Baumit UniPrimer — a ready-to-use acrylic primer, applied with an installed weight of between 0.20 and 0.25 $kg \cdot m^{-2}$ and a coverage of 0.15 $l \cdot m^{-2}$
- Baumit Premium Primer— a ready-to-use acrylic-based liquid primer, applied with an installed nominal weight of 0.25 $l \cdot m^{-2}$ and a coverage of 0.15 $l \cdot m^{-2}$

Render finishes

- Baumit NanoporTop — a ready-to-use mineral render, available in 1.5, 2 and 3 mm particle sizes for a floated finish, with a coverage of between 2.5 and 4.2 $kg \cdot m^{-2}$
- Baumit SilikatTop — a ready-to-use silicate render, available in 1.5, 2 and 3 mm particle sizes for a floated finish and 2 and 3 mm particle sizes for a ribbed finish, with a coverage of between 2.5 and 4.2 $kg \cdot m^{-2}$
- Baumit SilikonTop — a ready-to-use silicone resin render, available in 1.5, 2 and 3 mm particle sizes for a floated finish and 2 and 3 mm particle sizes for a ribbed finish, with a coverage of between 2.5 and 4.2 $kg \cdot m^{-2}$
- Baumit PuraTop — a ready-to-use organic resin render. Available in 1.5, 2 and 3 mm particle sizes, with a coverage of between 2.5 and 4.1 $kg \cdot m^{-2}$

Figure 1 Baumit Mineral Wool External Wall Insulation System



1.3 Ancillary materials used with the system:

- range of aluminium, PVC-U or stainless steel profiles, comprising:
  — base profile
  — edge profile
  — corner profile
  — render stop profile
  — movement joint and expansion joint
  — profile connectors and fixings.

1.4 Ancillary materials also used with the system but outside the scope of this Certificate:

- fungicidal wash, water-based masonry cleaner and steriliser containing biocides
- expansion foam
- silicone sealant.

2 Manufacture

2.1 The components of the system are either manufactured by the Certificate holder or bought-in from suppliers, to an agreed specification.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

3 Delivery and site handling

3.1 Components are delivered to site in the packaging and quantities listed in Table 1. Each package carries the product identification and batch number.

Table 1 Component supply details

Component	Quantity and packaging
Insulation slabs	Polythene shrink-wrapped
Baumit StarContact — adhesive and basecoat Baumit StarContact White — adhesive and basecoat	25 kg bags
Standard reinforcing mesh	1 m x 50 m rolls
Baumit UniPrimer Baumit Premium Primer	25 kg tubs 20 kg tubs
Baumit SilikatTop Baumit SilikonTop Baumit NanoporTop Baumit PuraTop	25 kg tubs
Mechanical fixings	Boxed by manufacturer

3.2 The insulation slabs must be stored on a firm, clean, level base, off the ground and indoors or under a waterproof cover, until required for use. Care must be taken when handling to avoid damage. Slabs that become damaged, soiled or wet should be discarded.

3.3 The insulation must be protected from prolonged exposure to sunlight.

3.4 The powder components must be stored in dry conditions between 5 and 30°C, off the ground and protected from moisture. Bags of unopened render will have a shelf-life of 12 months when stored correctly. Contaminated material must be discarded.

3.5 The primer and render finishes should be stored in dry conditions, off the ground and protected from excessive heat and frost at all times. Damaged, wet or contaminated products should not be used and must be discarded.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on the Baumit Mineral Wool External Wall Insulation System.

Design Considerations

4 General

4.1 The Baumit Mineral Wall External Wall Insulation System, when installed in accordance with this Certificate, is satisfactory for use in reducing the thermal transmittance (U value) of external masonry or concrete walls of new and existing buildings. It is essential that the detailing techniques specified in this Certificate are carried out to a high standard if the ingress of water into the insulation is to be avoided and the full thermal benefit obtained from the system (eg the insulation must be protected by an overhang, and window sills should be designed and installed so as to direct water away from the building).

4.2 For improved thermal/carbon-emissions performance of the structure, the designer should consider additional/alternative fabric and/or services measures.

4.3 The system is for application to the outside of external walls of masonry, normal weight concrete, lightweight concrete, autoclaved concrete or no-fines concrete construction, on new or existing domestic and non-domestic buildings (with or without existing render) without height restriction (see section 8 of this Certificate). Prior to installation of the system, wall surfaces should comply with section 14 of this Certificate.

4.4 New walls subject to national Building Regulations should be constructed in accordance with the relevant recommendations of:

- BS EN 1992-1-1 : 2004 and its UK National Annex
- BS EN 1996-1-1 : 2005 and its UK National Annex
- BS EN 1996-2 : 2006 and its UK National Annex
- BS 8000-0 : 2014

- BS 8000-2.2 : 1990
- BS 8000-3 : 2001
- PD 6697 : 2019.

4.5 New walls not subject to regulatory requirements should also be built in accordance with the Standards identified in section 4.4 of this Certificate.

4.6 Movement joints should be incorporated into the system in line with existing movement joints in the building structure and in accordance with the Certificate holder's recommendations for the specific installation.

4.7 The system will improve the weather resistance of a wall and provide a decorative finish. However, for existing buildings, it should only be installed where there are no signs of dampness on the inner surface of the wall other than those caused solely by condensation.

4.8 The effect of the system on the acoustic performance of a construction is outside the scope of this Certificate.

4.9 The fixing of sanitary pipework, plumbing, rainwater goods, satellite dishes, clothes lines, hanging baskets and similar items to the system is outside the scope of this Certificate (see section 4.10 of this Certificate).

4.10 External pipework and ducts should be removed before installation, and alterations made to underground drainage to accommodate repositioning of the pipework to the finished face of the system. The Certificate holder can advise on suitable fixing methods, but these are outside the scope of this Certificate.

4.11 The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.

4.12 It is essential that the system is installed and maintained in accordance with the conditions set out in this Certificate.

5 Practicability of installation

The system should only be installed only by specialised contractors who have successfully undergone training and registration by the Certificate holder (see section 15).

Note: The BBA operates a UKAS-accredited Approved Installer Scheme for external wall insulation (non-mandatory); details of approved installer companies are included on the BBA's website (www.bbacerts.co.uk).

6 Thermal performance

6.1 Calculations of thermal transmittance (U value) should be carried out in accordance with BS EN ISO 6946 : 2017 and BRE Report BR 443 : 2006, using the declared thermal conductivity value (λ_D) of 0.036 $W \cdot m^{-1} \cdot K^{-1}$.

6.2 The U value of a completed wall will depend on the selected insulation thickness, fixing method and type and number of fixings, and the insulating value of the substrate masonry and its internal finish. Calculated U values for sample constructions in accordance with the Building Regulations are given in Table 2 of this Certificate and are based on the thermal conductivity value given in section 6.1.

Table 2 Insulation thickness required to achieve design U values[(1)(2)(3)] given in the national Building Regulations

U value ($W \cdot m^{-2} \cdot K^{-1}$)	Thickness of insulation[(4)] (mm)	
	215 mm brickwork, λ = 0.56 $W \cdot m^{-1} \cdot K^{-1}$	200 mm dense blockwork, λ = 1.75 $W \cdot m^{-1} \cdot K^{-1}$
0.18	–[(5)]	–[(5)]
0.19	200	200
0.25	140	150
0.26	130	140
0.28	120	130
0.30	110	120
0.35	90	100

(1) Wall construction inclusive of 13 mm plaster (λ = 0.57 $W \cdot m^{-1} \cdot K^{-1}$), brickwork (protected) with 17.1% mortar or dense blockwork with 6.7% mortar (λ = 0.88 $W \cdot m^{-1} \cdot K^{-1}$). Declared thermal conductivity of insulation value (λ_D) is as shown in section 6.1. An adhesive layer, 5 mm thick with λ = 0.43 $W \cdot m^{-1} \cdot K^{-1}$ covering 60% of the area is also included, together with an external render thickness of 5 mm with λ = 1 $W \cdot m^{-1} \cdot K^{-1}$.

(2) Calculations based on a system that included 8 polyamide fixings per square metre with a point thermal transmittance (X_p) of 0.003 $W \cdot K^{-1}$ per steel pin. Use of other types of fixings should be calculated in accordance with BS EN ISO 6946 : 2017. A gap correction ($\Delta U''$) of zero is assumed.

(3) Based upon an incremental insulation thickness of 10 mm.

(4) When applying the maximum available insulation thickness, these walls can achieve U values of 0.19 $W \cdot m^{-2} \cdot K^{-1}$.

(5) See section 4.2

6.3 Care must be taken in the overall design and construction of junctions with other elements and openings to minimise thermal bridges and air infiltration. Detailed guidance can be found in the documents supporting the national Building Regulations.

7 Strength and stability

General

7.1 The Certificate holder is ultimately responsible for the design of the system and it is the responsibility of the company installing the system to accurately follow the installation instructions (see also section 5 of this Certificate). The Certificate holder must also verify that a suitably experienced and qualified individual (with adequate professional indemnity) establishes that:

- the wind loads on the different zones of the building's elevation for the specific geographical location have been calculated correctly (see section 7.3)
- the system can adequately resist and safely transfer the calculated loads, accounting for all possible failure modes, to the substrate wall and supporting structure (see sections 7.3 to 7.6).

7.2 The substrate and supporting structure must be capable of transferring all additional loading due to the installation of the system, to the ground in a satisfactory manner. The adequacy of the substrate and supporting structure must be verified by the person or party responsible for the global stability of the building to which the system is applied. Any defects should be made good prior to the system being installed.

7.3 The wind loads on the walls should be calculated, taking into account all relevant factors such as location and topography, in accordance with BS EN 1991-1-4 : 2005 and its UK National Annex. All the factors affecting wind load on each elevation and specific zones of the building must be considered. In accordance with BS EN 1990 : 2002 and its UK National Annex, a partial factor of 1.5 must be applied to the calculated characteristic wind load pressure values to establish the design wind load to be resisted by the system.

7.4 Installations correctly designed in accordance with this Certificate will safely accommodate the applied loads due to the self-weight of the system, wind and impact.

7.5 Positive wind load is transferred to the substrate wall directly via compression through the render and insulation system.

7.6 Negative wind load is transferred to the substrate wall via[1][2]:

- the bond between the insulation and render system (see section 7.7)
- the pull-out resistance of the fixing from the substrate wall (see section 7.8)
- the pull-through resistance of the fixing (see section 7.9).

(1) The contribution of the adhesive is not considered when calculating resistance to wind load.
(2) Further guidance is available from BBA Guidance Note 1, available on the BBA website (www.bbacerts.co.uk).

7.7 The characteristic bond resistance between the insulation and render interface derived from test results was 10 $kN \cdot m^{-2}$. The design resistance of the bond between the insulation and render (N_{RD1}) should be taken as the characteristic bond resistance divided by a partial factor of 9.

7.8 Typical characteristic pull-out resistances for the fixings taken from the corresponding European Technical Assessment (ETA) are given in Table 3; the values are dependent on the fixing type and must be selected to suit the specific loads and substrate concerned. In situations where suitable data does not exist[1], the characteristic pull-out resistance must be established from site-specific pull-out tests conducted on the substrate of the building to ascertain the minimum resistance to pull-out failure of the fixings, and determined in accordance with the guidance given in EOTA TR051 (minimum test characteristic value = 0.6 x mean of 5 lowest test results). To obtain the design pull-out resistance of the fixings (N_{RD2}), this characteristic pull-out resistance should then be divided by the partial factor given in Table 3.

(1) To qualify as suitable data, the age and condition of the substrate must be equivalent to that used to establish the values in the ETA. If this is not the case, site-specific pull out tests must be carried out.

Table 3 Fixings — typical characteristic pull-out resistances

Fixing type[1]	**ETA Number**	**Substrate**	**Drill diameter (mm)**	**Effective anchorage depth (mm)**	**Characteristic pull out resistance (kN)**[2]	**Partial safety factor**
Koelner TFIX 8S and TFIX 8ST	11/0144	Concrete C12/15 Clay bricks	8	25	1.2 1.2	2
Ejotherm STR-U	04/0023	Concrete C12/15 Clay bricks	8	25	1.2 1.5	2
Fischer Termoz 8 N	03/0019	Concrete C16/20-C50/60 Clay bricks	8	50	1.5	2
Fischer Termoz 8 U	02/0019	Concrete C12/15-C50/60 Clay bricks	8	70	1.2 1.5	2
Hilti SD-FV 8	03/0028	Concrete C12/15-C50/60 Clay bricks	8	30	0.6 0.9	2
Hilti XI-FV	03/0004	Concrete C12/15-C35/45	8	30	1	2
Hilti SX FV	03/0005	Concrete C12/15-C50/60	8.5	40	0.6	2
Hilti D 8-FV and D-FV T	07/0288	Concrete C12/15-C50/60 Clay bricks	8	25	1.5 1.5	2

(1) The minimum value for plate stiffness of fixings is 0.6 $kN \cdot mm^{-1}$ and the load resistance is 2 kN.
(2) Values are determined in accordance with EAD 330196-00-0604 : 2016 and are dependent on the substrate. The use categories are defined in the corresponding ETA.

7.9 The characteristic pull-through resistance of the fixings was determined from tests using a 60 mm diameter fixing plate and minimum insulation thickness of 60 and 140 mm. The design resistance per fixing (N_{RD3}) is obtained by applying an appropriate partial factor as shown in Table 4.

Table 4 Design pull-through resistances

Factor (unit)	Mineral wool Insulation 1200 x 600 mm Pull through data			
Tensile resistance of the insulation ($kN \cdot m^{-2}$)	≥ 10			
Fixing type(1)	Koelner TFIX-8S			
Fixing plate diameter (mm)	60			
Insulation thickness (mm)	≥ 60		≥ 140	
Characteristic pull-through resistance(2) per fixing (kN)				
	At panel	0.192	At panel	0.222
Partial factor(3)	2.5		2.5	
Design pull-through resistance per fixing (N_{RD3}) (kN)				
	At panel	0.077	At panel	0.089
Design pull-through resistance per slab (kN) (based on minimum number of fixings)(4)	0.461		0.533	
Design pull-through resistance per slab (kN) (based on maximum number of fixings)(5)	0.691		0.799	

(1) See Table 3 for typical characteristic pull-out resistance of the fixings.
(2) Characteristic pull-through resistance of insulation over the head of the fixing, in accordance with BS EN 1990 : 2002, Annex D7.2 and its UK National Annex.
(3) The partial factor is based on the assumption that all insulation slabs are quality controlled and tested to establish tensile strength perpendicular to the face of the slab.
(4) The minimum design pull through resistance per slab is based on a minimum of 6 fixings per slab (1200 x 600 mm), which equates to approximately 8.3 fixings per m^2. The design resistance for the minimum number of fixings is based on the fixing pattern provided in Figure 4 of this Certificate and minimum insulation thickness specified in the Table above. The fixing pattern and interaction of the fixings should be considered when calculating the design resistance per slab.
(5) The maximum design pull through resistance per slab is based on a maximum of 9 fixings per slab (1200 x 600 mm), which equates to approximately 12.5 fixings per m^2. The design resistance for the maximum number of fixings is only applicable to the minimum insulation thickness tested and as specified in the Table above. The fixing pattern, insulation thickness and interaction of the fixings should be considered when calculating the design resistance per slab.

7.10 The number and spacing of the fixings should be determined by the Certificate holder. The number of fixings must not be less than the minimum specified for the system and the fixings should be symmetrically positioned and evenly distributed about the centre of the slab both vertically and horizontally except at openings and building corners.

7.11 The data obtained from sections 7.7 to 7.9 must be assessed against the design wind load and the following expression must be satisfied:

For safe design:

$Rd \geq W_e$

$Rd_{b.ins/rend} = A_r * N_{RD1}$
$Rd_{pull\text{-}out} = n * N_{RD2}$
$Rd_{pull\text{-}through} = (N_{RD3panel} * n_{panel}) + (N_{RD3joint} * n_{joint})/A_{slab}$

Where:

Rd	is the design ultimate resistance ($kN \cdot m^{-2}$) taken as the minimum of $Rd_{b.ins/rend}$, $Rd_{pull-out}$ and $Rd_{pull-through}$
W_e	is the maximum design wind load ($kN \cdot m^{-2}$)
$Rd_{b.ins/rend}$	is the design bond resistance between the insulation and render ($kN \cdot m^{-2}$)
$Rd_{pull-out}$	is the design pull-out resistance of the insulation fixings per metre square ($kN \cdot m^{-2}$)
$Rd_{pull-through}$	is the design pull-through resistance of the insulation fixings per metre square ($kN \cdot m^{-2}$)
A_r	is the reinforced basecoat bond area (based on % area covered)
N_{RD1}	is the design adhesive bond resistance between the insulation and render, based on test ($kN \cdot m^{-2}$)
n	is the number of anchor fixings per m^2
N_{RD2}	is the design pull-out resistance per fixing based on test (kN)
$N_{RD3panel}$	is the design pull-through resistance per anchor not placed at the panel joint, based on test (kN)
$N_{RD3joint}$	is the design pull-through resistance per anchor placed at the panel joint, based on test (kN)
n_{panel}	is the number of internal anchors in a panel
n_{joint}	is the number of joint anchors in a panel
A_{slab}	is the area of the slab (m^2).

7.12 The insulation system is mechanically fixed to the substrate wall with a minimum of 6 fixings per slab or approximately 8 fixings per square metre, as per the fixing pattern shown in Figure 4, and in conjunction with a minimum 40% coverage of supplementary adhesive (see section 16 of this Certificate). Additional fixings may be required, depending on the results of the calculations detailed above for the specific site.

Impact resistance

7.13 Hard body impact tests were carried out in accordance with ETAG 004 : 2013. The system is suitable for use in the Categories up to and including those specified in Table 5 of this Certificate.

Table 5 Baumit Mineral Wool External Wall Insulation System impact resistance

Rendering systems	**Use Category(1)**
	Single mesh
Baumit StarContact (5 mm basecoat) + primer + finishing coats indicated below: Baumit SilikatTop Baumit SilikonTop Baumit PuraTop Baumit NanoporTop	Category II
Baumit StarContact White (5 mm basecoat) + primer + finishing coats indicated below): Baumit SilikatTop Baumit SilikonTop Baumit PuraTop Baumit NanoporTop	Category II

(1) The use Categories are defined as:

- Category I — a zone readily accessible at ground level to the public and vulnerable to hard body impacts but not subjected to abnormally rough use
- Category II — a zone liable to impacts from thrown or kicked objects, but in public locations where the height of the system will limit the size of the impact; or at lower levels where access to the building is primarily to those with some incentive to exercise care
- Category III — a zone not likely to be damaged by normal impacts caused by people or by thrown or kicked objects.

8 Behaviour in relation to fire

8.1 The system has an A2-s1, d0 reaction to fire classification(1) in accordance with BS EN 13501-1 : 2007.

(1) Technical Assessment Body TSÚS CR-16-006. Copies are available from the Certificate holder.

8.2 The fire classification applies to the full range of thicknesses and finishes covered by the Certificate.

8.3 The insulation material in isolation has an A1 classification in accordance with BS EN 13501-1 : 2007.

8.4 The system is suitable for use on buildings without height restrictions, and at or any distance from, the boundary.

8.5 For application to second storey walls and above, it is recommended that the designer includes at least one stainless steel fixing per square metre as advised in BRE Report BR 135 : 2013.

8.6 NHBC Standards require in all cases that a minimum of one non-combustible fixing through the reinforcement mesh, per square metre or per insulation slab, whichever provides the greater number, should be provided, in addition to the other fixings.

8.7 Designers should refer to the relevant national Building Regulations and guidance for detailed conditions of use, particularly in respect of requirements for substrate fire performance, cavity barriers, service penetrations and combustibility limitations for other materials and components used in the overall wall construction.

9 Proximity of flues and appliances

Detailed guidance can be found in the documents supporting the national Building Regulations for the provisions that are applicable when the system is installed in close proximity to certain flue pipes and/or heat-producing appliances.

10 Water resistance

10.1 The system will provide a degree of protection against rain ingress. Designers and installers must take particular care in detailing around openings, penetrations and movement joints, to minimise the risk of water ingress.

10.2 The guidance given in BRE Report BR 262 : 2002 should be followed in connection with the weathertightness of solid wall constructions. The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.

10.3 At the top of walls, the system should be protected by a coping, adequate overhang or other detail designed for use with this type of system (see section 16). On flat roofs and parapet walls, waterproofing and drainage must be adequate and in good condition.

11 Condensation

11.1 Designers must ensure that an appropriate condensation risk analysis has been carried out for all parts of construction, including at openings and penetrations at junctions between the insulation system and windows, to minimise the risk of condensation. The recommendations of BS 5250 : 2011 should be followed.

Surface condensation

11.2 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed 0.7 $W \cdot m^{-2} \cdot K^{-1}$ at any point and the junctions with other elements and openings comply with section 6.3 of this Certificate.

11.3 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed 1.2 $W \cdot m^{-2} \cdot K^{-1}$ at any point. Guidance may be obtained from BS 5250 : 2011, section 8 and Annex G, and BRE Report BR 262 : 2002.

Interstitial condensation

11.4 Walls incorporating the system will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2011, section 4 and Annexes D and G.

11.5 The water vapour resistance factor (μ) (for the insulation slabs) and equivalent air layer thickness (s_d) (for the render systems) is shown in Table 6.

Table 6 Water vapour resistance factor and equivalent air layer thickness

Layer	Thickness (mm)	μ	s_d (m)
Mineral wool insulation	60 to 250	1(1)	–
Render systems: Baumit StarContact basecoat + Baumit UniPrimer/Baumit Premium Primer + finishes indicated below:			
Baumit NanoporTop	8	–	0.31(2)
Baumit SilikatTop	8	–	0.38(2)
Baumit SilikonTop	8	–	0.41(2)
Baumit PuraTop	8	–	0.74(2)
Baumit StarContact White basecoat + Baumit UniPrimer/Baumit Premium Primer + finishes indicated below:			
Baumit NanoporTop	8	–	0.31(2)
Baumit SilikatTop	8	–	0.38(2)
Baumit SilikonTop	8	–	0.40(2)
Baumit PuraTop	8	–	0.74(2)

(1) The value is taken from BS EN 12524 : 2000, Table 2.
(2) These values were obtained with 3 mm grain particle size.

12 Maintenance and repair

12.1 An initial inspection should be made within 12 months and regularly thereafter to include:

- visual inspection of the render for signs of damage. Cracks in the render exceeding 0.2 mm must be repaired
- examination of the sealant around openings and service entry points
- visual inspection of architectural details designed to shed water to confirm that they are performing properly
- visual inspection to ensure that water is not leaking from external downpipes or gutters; such leakage could penetrate the rendering
- necessary repairs effected immediately and the sealant joints at window and door frames replaced at regular intervals
- maintenance schedules, which should include the replacement and resealing of joints, for example between the insulation systems and window and door frame.

12.2 Damaged areas must be repaired using the appropriate components and procedures detailed in the Certificate holder's installation instructions and in accordance with BS EN 13914-1 : 2016.

13 Durability

13.1 The system will remain effective for at least 30 years, provided any damage to the surface finish is repaired immediately, and regular maintenance is undertaken as described in section 12 of this Certificate.

13.2 Any render containing cement may be subject to lime bloom. The occurrence of this may be reduced by avoiding application in adverse weather conditions. The effect is transient and is less noticeable on lighter colours.

13.3 The render may become discoloured with time, the rate depending on the initial colour, the degree of exposure and atmospheric pollution, as well as the design and detailing of the wall. In common with traditional renders, discoloration by algae and lichens may occur in wet areas. The appearance may be restored by a suitable power wash or, if required, by over coating.

13.4 To maintain a high quality aesthetic appearance, it may be necessary to periodically overcoat the building using a suitable masonry coating (one covered by a valid BBA Certificate for this purpose) compatible with the decorative or finish coats. Care should be taken not to adversely affect the water vapour transmission or fire characteristics of the systems. The advice of the Certificate holder should be sought as to the suitability of a particular product.

Installation

14 Site survey and preliminary work

14.1 A pre-installation survey of the property must be carried out to determine suitability for treatment and the need for any necessary repairs to the building structure before application of the system. A specification is prepared for each elevation of the building indicating:

- the position of beads
- detailing around windows, doors and at eaves
- damp-proof course (dpc) level
- exact position of expansion joints, if required
- where required, additional corner mesh and reinforcement
- areas where flexible sealants must be used
- any alterations to external plumbing.

14.2 The survey should include tests conducted on the walls of the building by the Certificate holder or their approved installers (see section 15) to determine the pull-out resistance of the proposed mechanical fixings. An assessment and recommendation should be made on the type and number of fixings required to withstand the building's expected wind loading based on calculations using the test site data and the pull-out resistance in accordance with section 7 of this Certificate.

14.3 All modifications, such as alterations to external plumbing and necessary repairs to the building structure, must be completed before installation of the system commences.

14.4 Surfaces should be sound, clean and free from loose material. The flatness of surfaces must be checked; this may be achieved using a straight-edge spanning the storey height. Any excessive irregularities, ie greater than 10 mm in one metre, must be made good prior to installation, to ensure that the insulation slabs are installed with a smooth, in-plane finished surface.

14.5 Where surfaces are covered with an existing rendering, it is essential that the bond between the background and the render is adequate. All loose areas should be hacked off and reinstated.

14.6 On existing buildings, purpose-made window sills must be fitted to extend beyond the finished face of the system. New buildings should incorporate suitably deep sills (see Figure 10).

14.7 In new buildings, internal wet work (eg screeding or plastering) should be completed and allowed to dry prior to the application of the system.

15 Approved Installers

Application of the system, within the context of this Certificate, must be carried out by installers approved, recommended or recognised by the Certificate holder. Such an installer is a company:

- employing operatives who have been trained and approved by the Certificate holder to install the system
- which has undertaken to comply with the Certificate holder's application procedure, containing the requirements for each application team to include at least one member-operative trained by the Certificate holder
- subject to at least one inspection per annum by the Certificate holder to ensure suitable site practices are being employed. This may include unannounced site inspections.

16 Procedure

General

16.1 Installation of the system should be carried out in accordance with the Certificate holder's current installation instructions.

16.2 Weather conditions should be monitored to ensure correct application and curing conditions. Application of coating materials must not be carried out at temperatures below 5°C or above 25°C, or if exposure to frost is likely, and the coating must be protected from rapid drying. Installation should not take place during rainfall or if rain is anticipated. In addition, cementitious-based renders must not be applied if the temperature will fall below 0°C within 72 hours of completion.

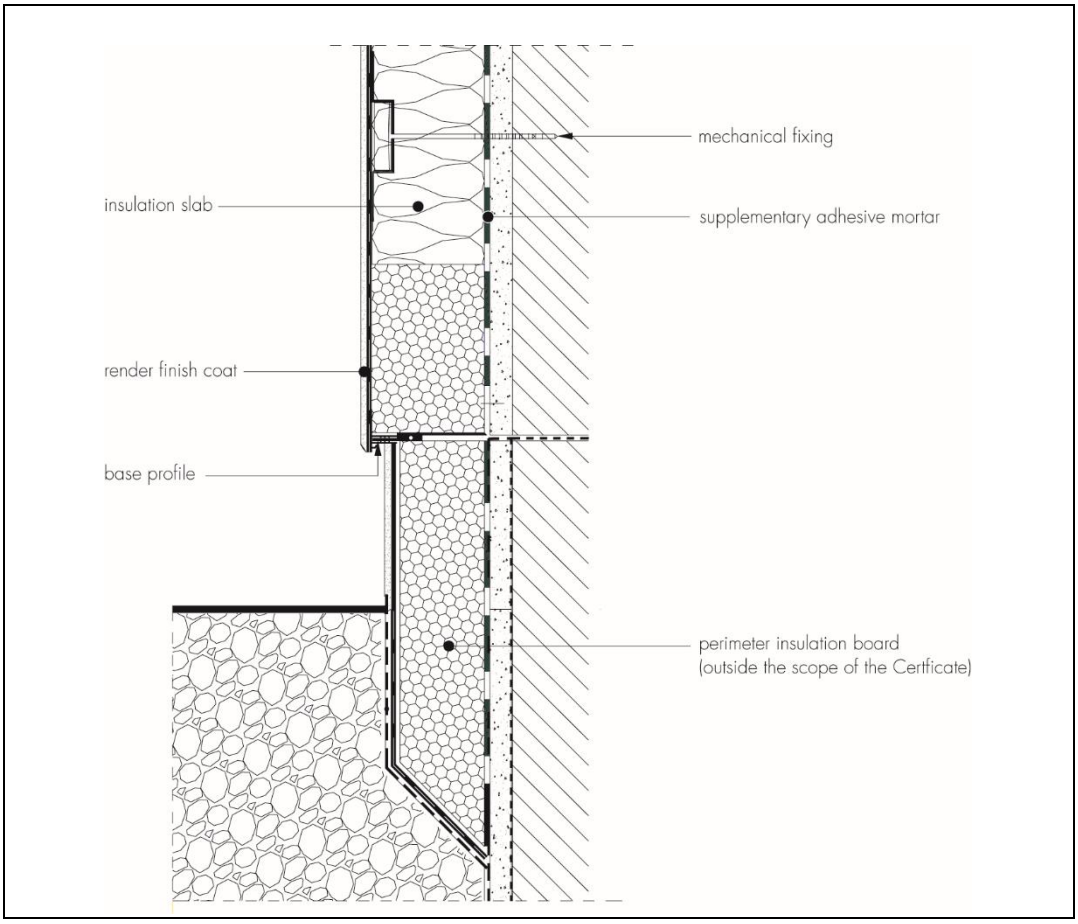
16.3 Where required, a fungicidal wash is applied to the entire surface of the external wall by brush, roller or spray.

16.4 All rendering should be in accordance with the relevant recommendations of BS EN 13914-1 : 2016.

Positioning and securing insulation slabs

16.5 The base profile is secured to the external wall above the dpc using the profile fixings at approximately 300 mm centres (see Figure 2). Base profile connectors are inserted at all base profile joints. Extension profiles are fixed to the front lip of the base profile or stop channel where appropriate. Stop profiles are positioned vertically, eg at party wall positions where the adjoining property does not require treatment.

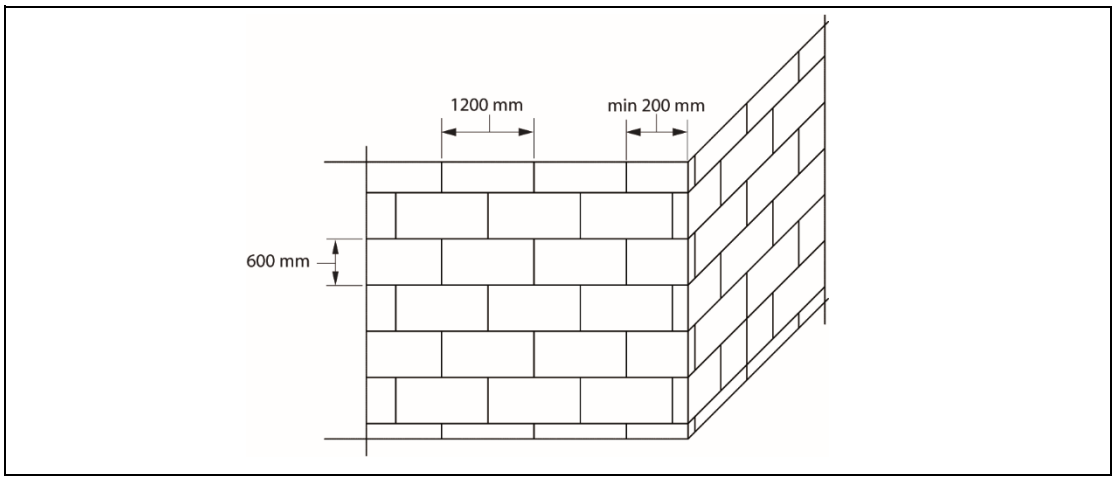
Figure 2 Typical section at base profile



16.6 Insulation slabs should be installed with staggered joints, including staggered joints at the building corners, from the base-profile upward (see Figure 3). The insulation slabs should be bonded to the wall using adhesive as described in section 1.2. The adhesive is prepared with the required amount of water (see section 1.2) and mixed with an electric paddle mixer or horizontal mixer until the desired consistency is achieved. After allowing the adhesive to rest for five minutes, it is stirred again. The adhesive is applied to the insulation slabs using stainless steel tools or a mortar pump. The application of adhesive should maintain at least 40% coverage.

16.7 The first run of insulation slabs is positioned on the base profile with the adhesive applied and pressed firmly against the wall, butted tightly together and aligned to achieve a level finish. Subsequent rows of slabs are positioned so that the vertical board joints are staggered and overlapped at the building corners and so that the board joints do not occur within 200 mm of the corners of openings (see Figure 3). Alignment should be checked as work proceeds.

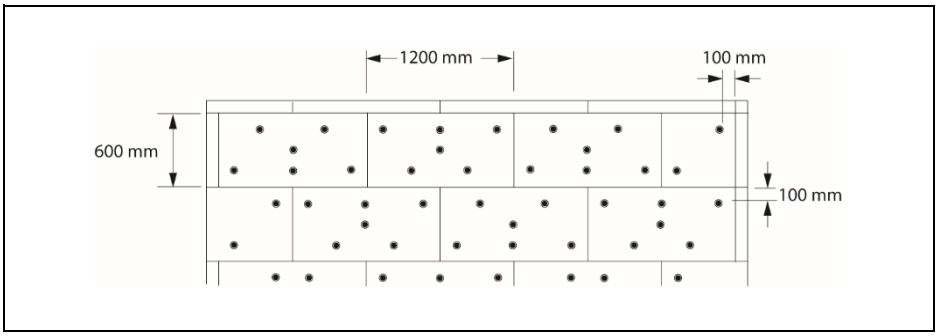
Figure 3 Slab layout on the wall and at the corners of a building



16.8 Joints between slabs should be maintained in a straight line and surfaces levelled. Gaps greater than 10 mm should be closed by repositioning or, where appropriate, by cutting slabs to fit.

16.9 Holes are drilled into the substrate wall to the required depth through the insulation at the corners of each slab and at positions which would result in a minimum of six fixings per slab (which equates to approximately 8.3 fixings per square metre). The fixing pattern is shown in Figure 4 for a slab size of 1200 x 600 mm. Around openings, additional fixings should be used at 300 mm centres. The mechanical fixings are inserted and tapped or screwed firmly into place, securing the insulation to the substrate.

Figure 4 Mechanical fixing pattern



16.10 Care must be taken to ensure that all insulation slab edges are butted tightly together, and alignment is checked as work proceeds. The surface of the slabs should be smooth without large protrusion or irregularities. After sufficient stabilisation of the insulation (normally three days), during which time the insulation should be protected from exposure to extreme weather conditions to prevent degradation, the insulated wall is ready for the application of the basecoat.

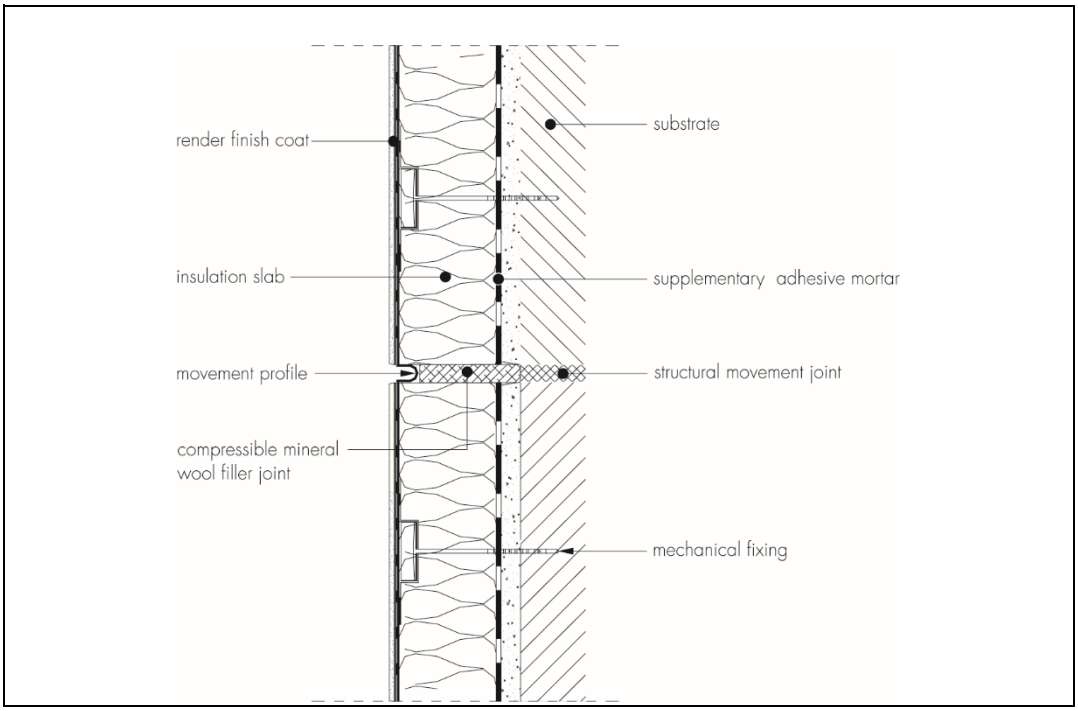
16.11 To fit around details such as doors and windows, insulation slabs may be cut with a sharp knife or a fine-toothed saw. If required, purpose-made window sills are fitted. They are designed to prevent water ingress and incorporate drips to shed water clear of the system.

16.12 Window and door reveals should be insulated to minimise the effects of cold bridging. Where clearance is limited, strips of approved insulation should be installed to suit available margins and details. Installation continues until the whole wall is completely covered including, where appropriate, the building soffits and eaves.

Movement joints

16.13 Generally, movement joints are not required in the system but, if an expansion joint is already incorporated in the substrate, a movement joint must be provided in the insulation system (see Figure 5).

Figure 5 Typical movement joint



16.14 At all locations where there is a risk of insulant exposure, eg window reveals or eaves, the system must be protected by such features as an adequate overhang or by purpose-made sub-sills, seals or flashing. All corners are fixed with mesh angles installed with adhesive mortar to building corners, door and window heads and jambs before applying basecoat to form the corners in accordance with the Certificate holder's instructions. Where appropriate, the PVC angle with drip mesh is installed, to allow the rainwater to drain away.

16.15 Prior to the application of the render system, the relevant seals are positioned and installed at all openings (or a bead of joint sealant is gun-applied at window and door frames), overhanging eaves, gas and electric meter boxes, and wall vents, or where the render abuts any other building material or surface. This helps to reduce the risk of water ingress into the structure.

Application of basecoat and reinforcing mesh

16.16 The basecoat is prepared with the required amount of water (see section 1.2), and mixed with a paddle mixer until the desired consistency is achieved. Basecoat is applied over the insulation slabs using a stainless steel trowel, and floated to an approximate thickness of 3 mm.

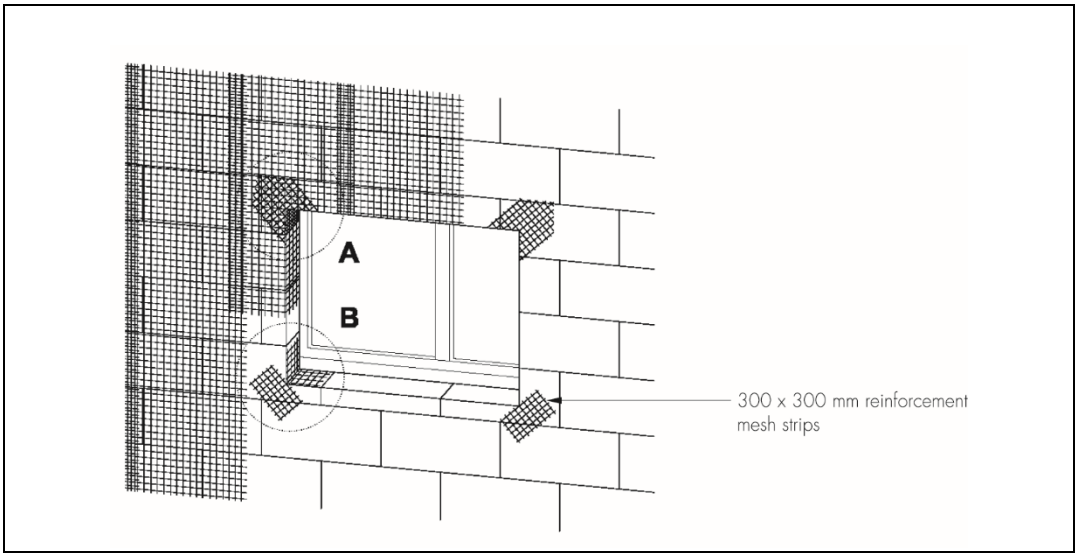
16.17 A layer of reinforcing mesh (with its concave surface to the wall) is immediately applied and embedded into the basecoat. The mesh should be pressed into the basecoat using a float, taking care to avoid direct contact with the insulation. The remaining thickness of basecoat is then applied, ensuring the mesh is completely covered and that the minimum basecoat thickness is achieved (see section 1 of this Certificate).

16.18 The mesh should be free of wrinkles and fully embedded in the basecoat.

16.19 The basecoat is applied progressively, working in one-metre sections in a vertical or horizontal direction. Overlapping at all mesh joints should not be less than 100 mm.

16.20 Additional pieces of reinforcing mesh (approximately 300 by 300 mm strips) are applied diagonally at a 45° angle to the corners of openings (prior to the application of the second layer of the basecoat) to provide the necessary reinforcement in the corners of window/door openings in accordance with the Certificate holder's instructions (see Figure 6).

Figure 6 Reinforcing at opening edges



16.21 Where required (see section 8.5 of this Certificate), stainless steel fixings should be provided at the rate of one per square metre; the fixing design should take account of the extra duty required under fire conditions. These fixings are inserted approximately at the centre of each slab before the basecoat is fully cured.

Primer

16.22 The basecoat should be left to dry thoroughly before application of the primer – depending on conditions, the primer's drying time should be at least 48 hours (see section 1.2 for typical installed weight).

Render finish

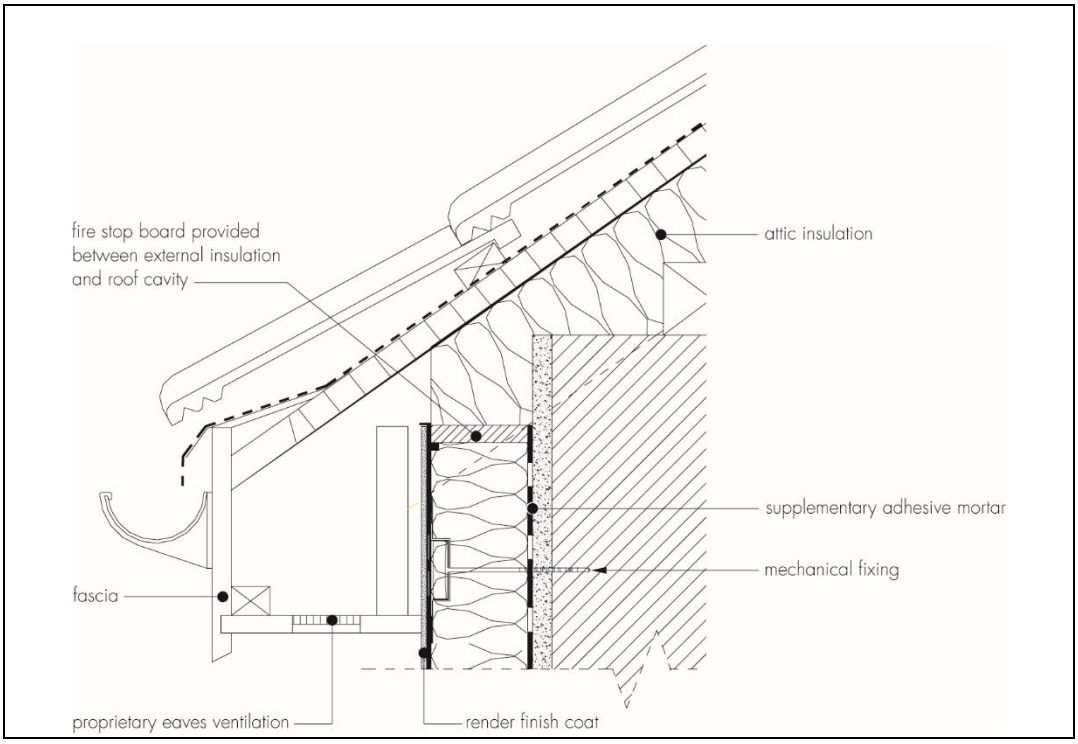
16.23 Once the primer has dried (after 24 hours), the finishing render coat is applied to the thicknesses specified by the Certificate holder. The renders are applied using a stainless steel trowel and float and finished with a plastic float to create the required finish texture.

16.24 Continuous surfaces must be completed without a break, eg working to a wet edge. Care should be taken to prevent the basecoats and finish coats from either drying too rapidly or freezing.

16.25 It is imperative that weather conditions are suitable for the application and curing of the finishing coats. In wet weather, the finished walls should be protected to prevent wash-off. It is also advisable that protective covers remain in place until required.

16.26 At the top of walls, the system should be protected by an adequate overhang (see Figure 7) or other detail designed for use with this type of system.

Figure 7 Typical eaves detail



16.27 Care should be taken in the detailing of the system around openings and projections (see Figures 8, 9 and 10) to ensure adequate protection against water ingress and to limit the risk of water penetrating the system.

Figure 8 Typical arrangement at external corner

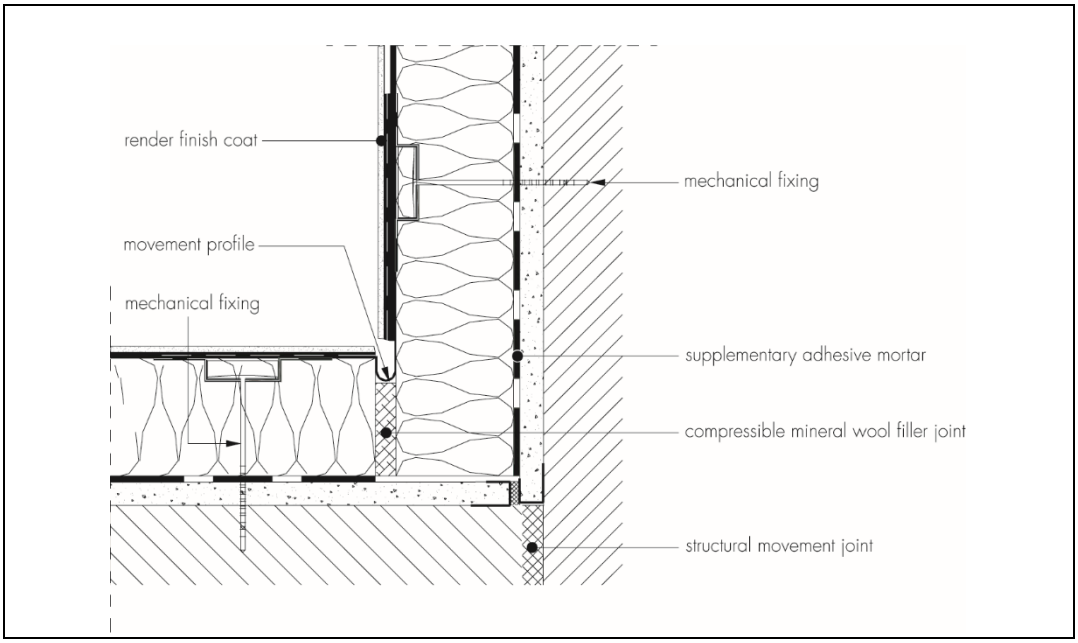


Figure 9 Typical detail at window reveal and window head

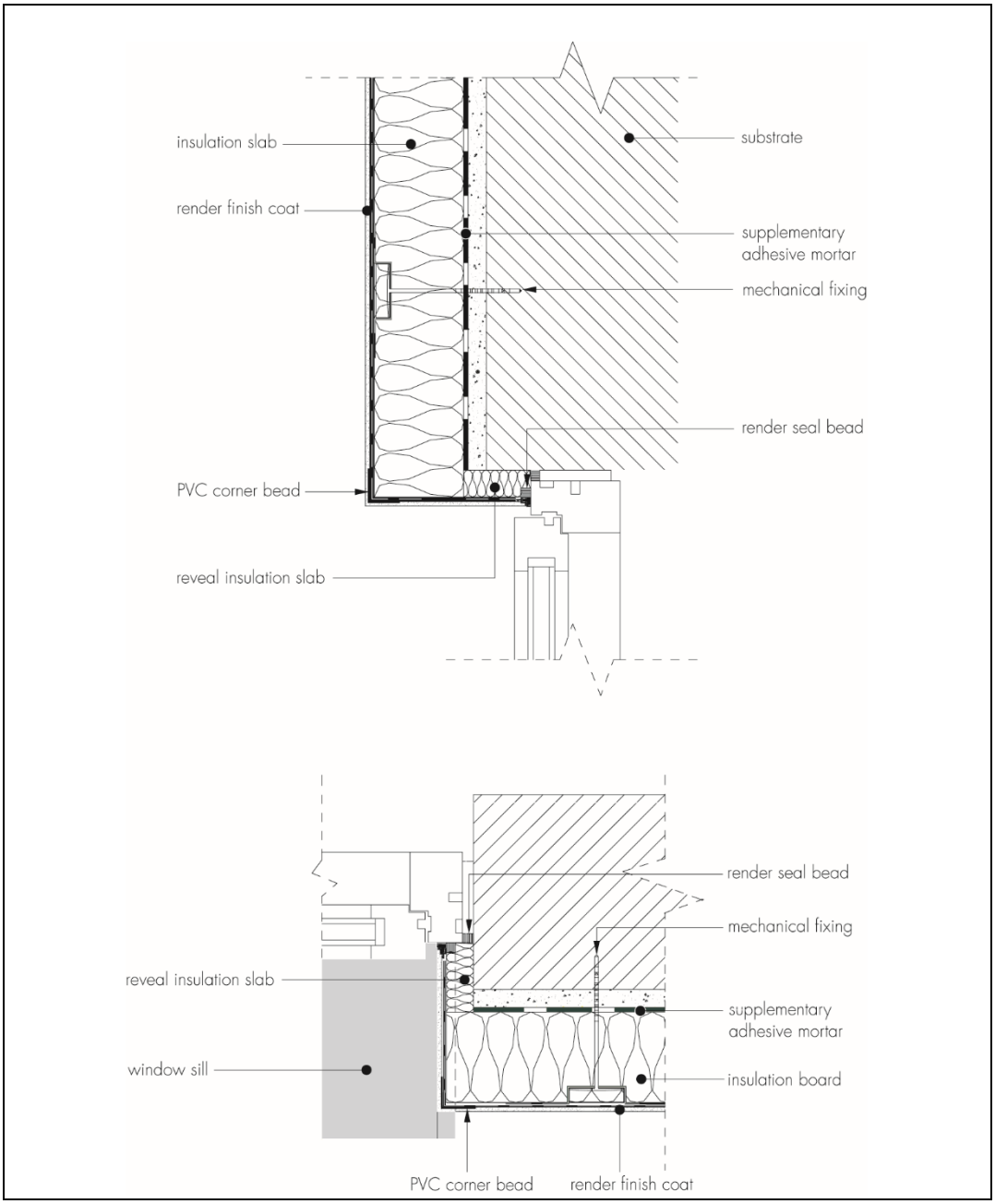
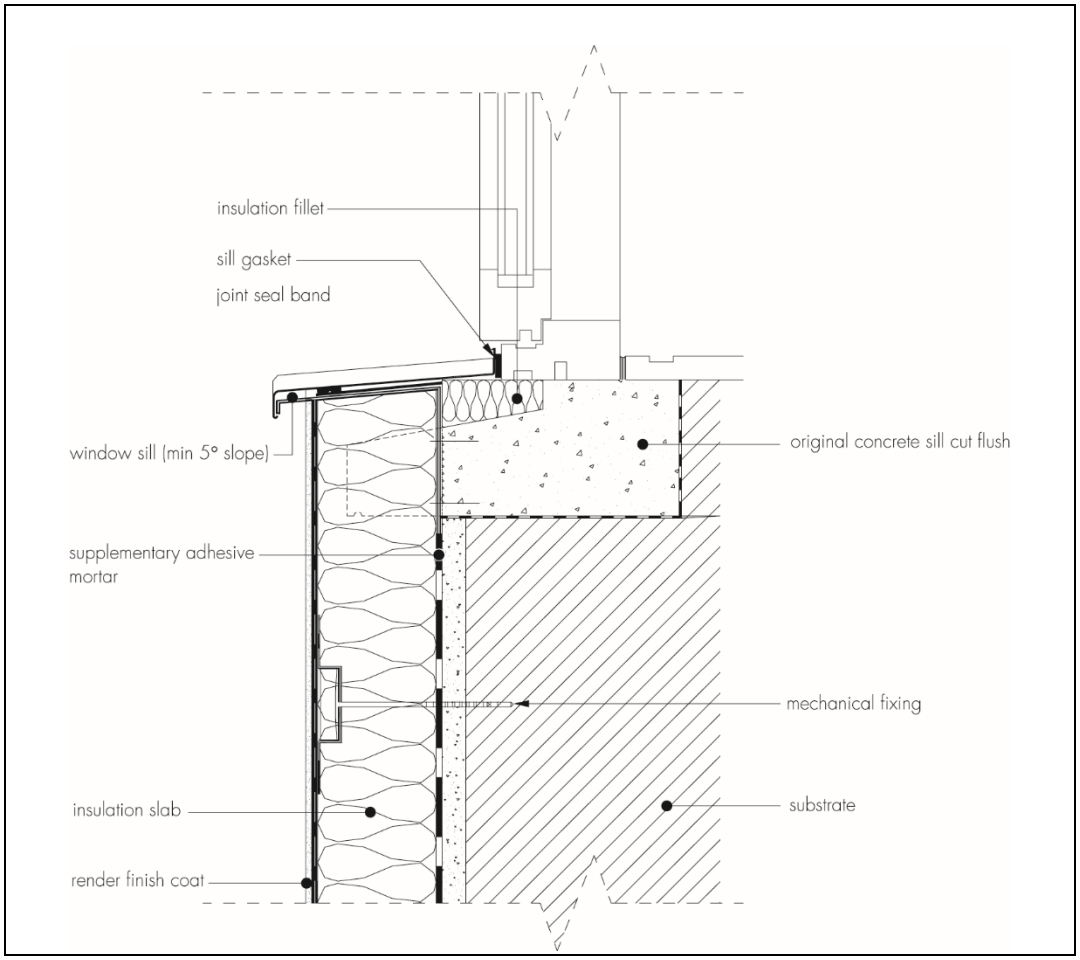


Figure 10 Typical sill detail



16.28 On completion of the installation, external fittings, eg rainwater goods, must be securely fixed to the timber grounds or extended fixings that have been built into the system during installation.

Technical Investigations

17 Tests

Results of tests were assessed to determine:

- reaction to fire classification in accordance with BS EN 13501-1 : 2007
- hygrothermal performance (heat/spray cycling)
- resistance to freeze thaw
- render/insulation bond strength
- resistance to hard impact
- water vapour permeability
- water absorption
- pull-through resistance of fixings.

18 Investigations

18.1 Investigations were carried out to determine:

- durability
- adequacy of the fixing system
- the risk of interstitial condensation
- thermal conductivity and example U values
- system wind load resistance.

18.2 The practicability of installation and the effectiveness of detailing techniques were assessed.

18.3 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of materials used.

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EAD 330196-00-0604 Guideline for European Technical Approval of Plastic Anchors for fixing of External Thermal Insulation Composite Systems with Rendering, June 2016

PD 6697 : 2019 *Recommendations for the design of masonry structures to BS EN 1996-1-1 and BS EN 1996-2*

19 Conditions

19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.